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Abstract

A new, simple, rapid, precise, accurate and reproducible RP-HPLC method for estimation of Darolutamide in bulk form and marketed pharmaceutical dosage forms. Separation of Darolutamide was successfully achieved on a Symmetry ODS C_{18} (4.6 x 250mm, 5µm) column in an isocratic mode of separation utilizing Acetonitrile: Methanol in the ratio of 80: 20% v/v at a flow rate of 1.0 mL/min and the detection was carried out at 272nm. The method was validated according to ICH guidelines for linearity, sensitivity, accuracy, precision, specificity and robustness. The response was found to be linear in the drug concentration range of 10-50mcg/mL for Darolutamide. The correlation coefficient was found to be 0.999 for Darolutamide. The LOD and LOQ for Darolutamide were found to be 1.1µg/mL and 3.2µg/mL respectively. The proposed method was found to be good percentage recovery for Darolutamide, which indicates that the proposed method is highly accurate. The specificity of the method shows good correlation between retention times of standard solution with the sample solution. Therefore, the proposed method specifically determines the analyte in the sample without interference from excipients of pharmaceutical dosage forms.

Keywords: Darolutamide, RP-HPLC, Accuracy, Precision, Robustness, Ich Guidelines

Introduction

Darolutamide is a third generation, oral nonsteroidal antiandrogen used to treat nonmetastatic castration-resistant prostate cancer. Darolutamide is associated with a low rate of serum enzyme elevation during therapy, but has not been linked to cases of clinically apparent liver injury with jaundice [1]. Darolutamide is indicated for the treatment of adults with non-metastatic castration-resistant prostate cancer (nmCRPC) and metastatic hormone-sensitive prostate cancer (mHSPC) in combination with docetaxel. Darolutamide, through its downstream effects on cancer cell growth, treats castrate-resistant prostate cancer. It inhibits cancer cell growth and markedly lowers prostate specific antigen (PSA) levels through potent androgen receptor antagonism [2]. Darolutamide is used to treat patients with non-metastatic castration-resistant prostate cancer (prostate cancer that is resistant to medical or surgical treatments that lower testosterone and has not yet spread to other parts of the body) [3]. The IUPAC name of Darolutamide is N-[(2S)-1-[3-(3-chloro-4-cyano phenyl) pyrazol-1-yl] propan-2-yl]-5-(1-hydroxy ethyl)-1H-pyrazole-3-carboxamide. The Chemical Structure of Darolutamide is shown in following figure-1.

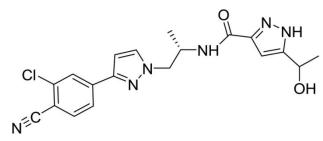


Fig 1: Chemical Structure of Darolutamide

Experimental Methods Instruments Used

Table 1: Instruments Used

| S. No. | Instruments and Glass wares | Model |
|-----------|--------------------------------|--|
| 1 | HPLC | WATERS Alliance 2695 separation module, Software: Empower 2, 996 PDA Detector. |
| 2 | pH meter | Labindia |
| 3 | Weighing machine | Sartorius |
| 4 | Volumetric flasks | Borosil |
| 5 | Pipettes and Burettes | Borosil |
| 6 | Beakers | Borosil |
| 7 | Digital Ultra Sonicator | Labman |

Chemicals Used

Table 2: Chemicals Used

| S. No. | Chemical | Brand Names |
|--------|-----------------------------|--------------------------------------|
| 1 | Darolutamide (Pure) | Synpharma Research Lab, Hyderabad |
| 2 | Water and Methanol for HPLC | LICHROSOLV (MERCK) |
| 3 | Acetonitrile for HPLC | Merck |

HPLC Method Development

- Preparation of Standard Solution: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7ml of Methanol and sonicate to dissolve and removal of air completely and make volume up to the mark with the same Methanol [4].
 - Further pipette 0.3ml of the above Darolutamide stock solutions into a 10ml volumetric flask and dilute up to the mark with Methanol.
- Preparation of Sample Solution: Take average weight of the Powder and weight 10 mg equivalent weight of Darolutamide sample into a 10mL clean dry volumetric flask and add about 7mL of Diluent and sonicate to dissolve it completely and make volume up to the mark with the same solvent.
 - Further pipette 0.3ml of the above Darolutamide stock solutions into a 10ml volumetric flask and dilute up to the mark with Methanol.
- Procedure: Inject the samples by changing the chromatographic conditions and record the chromatograms, note the conditions of proper peak

- elution for performing validation parameters as per ICH guidelines [32-33].
- Mobile Phase Optimization: Initially the mobile phase tried was methanol: Water and ACN: Water with varying proportions. Finally, the mobile phase was optimized to ACN: Methanol 80: 20% v/v) respectively.
- Optimization of Column: The method was performed with various C18 columns like Symmetry, Zodiac and Xterra. Symmetry ODS C18 (4.6 x 250mm, 5μm) Column was found to be ideal as it gave good peak shape and resolution at 1ml/min flow.
- **Preparation of Mobile Phase:** Accurately measured 800 ml (80%) of HPLC Acetonitrile and 200 ml of Methanol (20%) were mixed and degassed in a digital ultra sonicater for 15 minutes and then filtered through 0.45 μ filter under vacuum filtration.
- Diluent Preparation: The Mobile phase was used as the diluent.

Method Validation Parameters System Suitability

Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7mL of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent [5]. (Stock solution)

Further pipette 0.3ml of the above Darolutamide stock solutions into a 10ml volumetric flask and dilute up to the mark with Methanol.

Procedure:

The standard solution was injected for five times and measured the area for all five injections in HPLC. The % RSD for the area of five replicate injections was found to be within the specified limits.

Specificity Study of Drug:

- Preparation of Standard Solution: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7ml of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)
 - Further pipette 0.3ml of the above Darolutamide stock solutions into a 10ml volumetric flask and dilute up to the mark with Methanol.
- Preparation of Sample Solution: Take average weight of the Powder and weight 10 mg equivalent weight of Darolutamide sample into a 10mL clean dry volumetric flask and add about 7mL of Diluent and sonicate to dissolve it completely and make volume up to the mark with the same solvent.
 - Further pipette 0.3ml of the above Darolutamide stock solutions into a 10ml volumetric flask and dilute up to the mark with Methanol.
- **Procedure:** Inject the five replicate injections of standard and inject the three replicate injections sample solutions and calculate the assay by using formula [6-8]:

- Preparation of Drug Solutions for Linearity: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7ml of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)
- Preparation of Level I (10ppm of Darolutamide): Take 0.1ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- Preparation of Level II (20ppm of Darolutamide): Take 0.2ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- Preparation of Level III (30ppm of Darolutamide): Take 0.3ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- Preparation of Level IV (40ppm of Darolutamide):
 Take 0.4ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent [9].
- Preparation of Level V (50ppm of Darolutamide):
 Take 0.5ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- Procedure: Inject each level into the chromatographic system and measure the peak area.
 Plot a graph of peak area versus concentration (on X-axis concentration and on Y-axis Peak area) and calculate the correlation coefficient [10-11].

Precision Repeatability

Preparation of Darolutamide Product Solution for Precision: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7ml of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)

Take 0.3ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.

The standard solution was injected for six times and measured the area for all six injections in HPLC. The % RSD for the area of six replicate injections was found to be within the specified limits ^[12].

Intermediate Precision: To evaluate the intermediate precision (also known as Ruggedness) of the method, Precision was performed on different days by maintaining same conditions.

Procedure

- Analyst 1: The standard solution was injected for six times and measured the area for all six injections in HPLC. The % RSD for the area of six replicate injections was found to be within the specified limits.
- Analyst 2: The standard solution was injected for six times and measured the area for all six injections in HPLC. The % RSD for the area of six replicate injections was found to be within the specified limits.

Accuracy

• For Preparation of 50% Standard Stock Solution: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7mL of Diluents and sonicate to

- dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)
- Take 0.15ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- For Preparation of 100% Standard Stock Solution: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7mL of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)
 - Take 0.3ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- For Preparation of 150% Standard Stock Solution: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7mL of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)
 - Take 0.45ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent [13]
- **Procedure:** Inject the Three replicate injections of individual concentrations (50%, 100%, 150%) were made under the optimized conditions. Recorded the chromatograms and measured the peak responses. Calculate the Amount found and Amount added for Darolutamide and calculate the individual recovery and mean recovery values.
- Robustness: The analysis was performed in different conditions to find the variability of test results. The following conditions are checked for variation of results.
- For Preparation of Standard Solution: Accurately weigh and transfer 10 mg of Darolutamide working standard into a 10ml of clean dry volumetric flasks add about 7mL of Diluents and sonicate to dissolve it completely and make volume up to the mark with the same solvent. (Stock solution)
 - Take 0.3ml of stock solution in to 10ml of volumetric flask and make up the volume up to mark with diluent.
- Effect of Variation of Flow Conditions: The sample was analyzed at 0.9ml/min and 1.1ml/min instead of 1ml/min, remaining conditions are same. 20µl of the above sample was injected and chromatograms were recorded.
- Effect of Variation of Mobile Phase Organic Composition: The sample was analyzed by variation of mobile phase i.e. ACN: Methanol was taken in the ratio and 75: 25, 85: 15 instead of 80: 20, remaining conditions are same. 20µl of the above sample was injected and chromatograms were recorded [14].

Results and Discussion Development of a New Analytical Method Optimized Chromatographic Conditions

Column: Symmetry ODS C18 (4.6 x 250mm, 5µm)

Column temperature: Ambient

Wavelength: 272 nm

Mobile phase ratio: ACN: Methanol (80: 20% v/v)

Flow rate: 1.0mL/min Injection volume: 20 µl Run time: 8 minutes

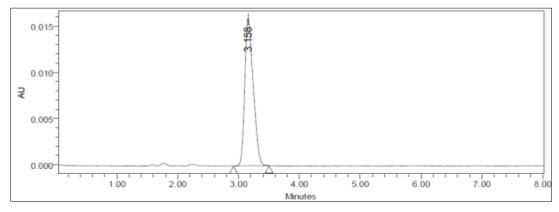


Fig 2: Optimized Chromatographic Condition

Validation of Analytical Method

The developed chromatographic method was validated for Specificity, Linearity, Precision, Accuracy, Sensitivity,

Robustness and System suitability [14-17].

System Suitability

Table 3: Results of System Suitability for Darolutamide

| S. No. | Peak Name | RT | Area (µV*sec) | Height (µV) | USP Plate Count | USP Tailing |
|-----------|--------------|-------|---------------|-------------|------------------------|-------------|
| 1 | Darolutamide | 3.192 | 225645 | 20584 | 6286 | 1.38 |
| 2 | Darolutamide | 3.146 | 225847 | 20965 | 6358 | 1.39 |
| 3 | Darolutamide | 3.123 | 228656 | 20758 | 6285 | 1.41 |
| 4 | Darolutamide | 3.167 | 228547 | 20859 | 6278 | 1.40 |
| 5 | Darolutamide | 3.158 | 229658 | 20968 | 6395 | 1.42 |
| Mean | | | 227670.6 | | | |
| Std. Dev. | | | 1810.899 | | | |
| % RSD | | | 0.795403 | | | |

Specificity

The ICH documents define specificity as the ability to assess unequivocally the analyte in the presence of components that may be expected to be present, such as impurities, degradation products, and matrix components. Analytical method was tested for specificity to measure accurately quantitates Darolutamide in drug product [18-19].

= 99.24%

The% purity of Darolutamide in pharmaceutical dosage form was found to be 99.24%.

Linearity

Inject each level into the chromatographic system and measure the peak area. Plot a graph of peak area versus concentration (on X-axis concentration and on Y-axis Peak area) and calculate the correlation coefficient [19-21]. The results shown in Table 4.

Chromatographic Data for Linearity Study

Table 4: Data for Linearity

| Concentration µg/ml | Average Peak Area |
|---------------------|-------------------|
| 10 | 78683 |
| 20 | 146545 |
| 30 | 213584 |
| 40 | 279895 |
| 50 | 346568 |

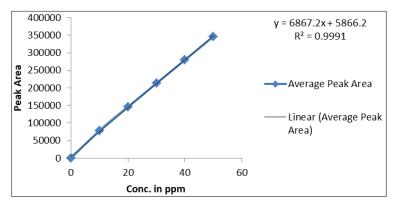


Fig 3: Calibration Curve of Darolutamide

Linearity Plot: The plot of Concentration (x) versus the Average Peak Area (y) data of Darolutamide is a straight line [22]

Y = mx + c

Slope (m) =6867 Intercept (c) = 5866 Correlation Coefficient (r) = 0.99

Validation Criteria: The response linearity is verified if the

Correlation Coefficient is 0.99 or greater.

Conclusion: Correlation Coefficient (r) is 0.99, and the intercept is 5866. These values meet the validation criteria [23]

Precision: The precision of an analytical procedure expresses the closeness of agreement (degree of scatter) between a series of measurements obtained from multiple sampling of the same homogeneous sample under the prescribed conditions [24].

Repeatability: Obtained Six (6) replicates of 100% accuracy solution as per experimental conditions. Recorded the peak areas and calculated% RSD.

| Table 5. | Recults | of Method | Precision | for Dar | olutamide: |
|----------|---------|-----------|-----------|---------|------------|
| | | | | | |

| S. No. | Peak name | Retention time | Area (µV*sec) | Height(µV) | USP Plate Count | USP Tailing |
|----------|--------------|----------------|---------------|------------|-----------------|-------------|
| 1 | Darolutamide | 3.165 | 225645 | 20562 | 6125 | 1.36 |
| 2 | Darolutamide | 3.163 | 225847 | 20645 | 6129 | 1.36 |
| 3 | Darolutamide | 3.158 | 226542 | 20534 | 6135 | 1.35 |
| 4 | Darolutamide | 3.167 | 226598 | 20564 | 6189 | 1.36 |
| 5 | Darolutamide | 3.171 | 226584 | 20549 | 6138 | 1.35 |
| 6 | Darolutamide | 3.181 | 226859 | 20685 | 6179 | 1.37 |
| Mean | | | 226345.8 | | | |
| Std. Dev | | | 482.1068 | | | |
| %RSD | | | 0.212996 | | | |

Intermediate Precision [25] Analyst 1

Table 6: Results of Ruggedness for Darolutamide

| S. No. | Peak Name | RT | Area (µV*sec) | Height (µV) | USP Plate Count | USP Tailing |
|-----------|--------------|-------|---------------|-------------|------------------------|-------------|
| 1 | Darolutamide | 3.165 | 226534 | 20653 | 6235 | 1.35 |
| 2 | Darolutamide | 3.163 | 226542 | 20598 | 6198 | 1.36 |
| 3 | Darolutamide | 30158 | 225989 | 20653 | 6254 | 1.36 |
| 4 | Darolutamide | 3.167 | 226512 | 20548 | 6281 | 1.35 |
| 5 | Darolutamide | 3.171 | 226531 | 20653 | 6199 | 1.36 |
| 6 | Darolutamide | 3.171 | 225898 | 20658 | 6253 | 1.35 |
| Mean | | | 226334.3 | | | |
| Std. Dev. | | | 304.2622 | | | |
| % RSD | | | 0.13443 | | | |

Analyst 2

Table 7: Results of Intermediate Precision Analyst 2 for Darolutamide

| S. No. | Peak Name | RT | Area (µV*sec) | Height (µV) | USP Plate count | USP Tailing |
|-----------|--------------|-------|---------------|-------------|-----------------|-------------|
| 1 | Darolutamide | 3.173 | 225487 | 20542 | 6253 | 1.35 |
| 2 | Darolutamide | 3.134 | 225484 | 20532 | 6098 | 1.36 |
| 3 | Darolutamide | 3.161 | 225364 | 20541 | 6254 | 1.35 |
| 4 | Darolutamide | 3.174 | 226513 | 20534 | 6235 | 1.36 |
| 5 | Darolutamide | 3.199 | 225487 | 20549 | 6199 | 1.36 |
| 6 | Darolutamide | 3.199 | 226532 | 20451 | 6235 | 1.35 |
| Mean | | | 225811.2 | | | |
| Std. Dev. | | | 553.0524 | | | |
| % RSD | _ | | 0.244918 | | _ | |

Accuracy

The recovery studies were carried out at 50, 100 and 150% of the test concentration as per ICH guidelines $^{[26,\ 32-33]}$. The

results of the recovery studies and its statistical validation data are given in Table 8.

Table 8: The Accuracy Results for Darolutamide

| %Concentration (at specification Level) | Area | Amount Added (ppm) | Amount Found (ppm) | % Recovery | Mean Recovery |
|---|----------|--------------------|--------------------|------------|---------------|
| 50% | 109283.3 | 15 | 15.060 | 100.40% | |
| 100% | 212732 | 30 | 30.124 | 100.413% | 100.42% |
| 150% | 316263.3 | 45 | 45.201 | 100.446% | |

Limit of Detection for Darolutamide

The detection limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be detected but not necessarily quantitated as an exact value [27].

LOD= $3.3 \times \sigma / s$

Where

 σ = Standard deviation of the response

S = Slope of the calibration curve

Results

 $=0.597\mu g/ml$

Limit of Quantitation for Darolutamide

The quantitation limit of an individual analytical procedure is the lowest amount of analyte in a sample which can be quantitatively determined [28].

and plate count.

Robustness

 $LOO=10\times\sigma/S$

 σ = Standard deviation of the response S = Slope of the calibration curve

Where

Results $= 1.811 \mu g/ml$

from 0.9 ml/min to 1.1ml/min and mobile phase ratio variation from more organic phase to less organic phase ratio for Darolutamide [29-31]. The method is robust only in less flow condition and the method is robust even by change in the Mobile phase ±5%. The standard and samples of Darolutamide were injected by changing the conditions of chromatography. There was no significant change in the parameters like resolution, tailing factor, asymmetric factor,

The robustness was performed for the flow rate variations

Table 9: Results for Robustness

| Parameter used for sample analysis | Peak Area | Retention Time | Theoretical plates | Tailing factor |
|------------------------------------|-----------|-----------------------|--------------------|----------------|
| Actual Flow rate of 1.0 mL/min | 225645 | 3.155 | 6125 | 1.36 |
| Less Flow rate of 0.9 mL/min | 236586 | 3.488 | 6452 | 1.38 |
| More Flow rate of 1.1 mL/min | 219865 | 2.877 | 6098 | 1.42 |
| Less organic phase | 235848 | 4.705 | 6126 | 1.43 |
| More organic phase | 241245 | 2.090 | 6324 | 1.39 |

Conclusion

The analytical method was developed by studying different parameters. First of all, maximum absorbance was found to be at 272nm and the peak purity was excellent. Injection volume was selected to be 20ul which gave a good peak area. The column used for study was Symmetry ODS C18 (4.6 x 250mm, 5µm) because it was giving good peak. Ambient temperature was found to be suitable for the nature of drug solution. The flow rate was fixed at 1.0ml/min because of good peak area and satisfactory retention time. Mobile phase is Acetonitrile: Methanol (80: 20% v/v) was fixed due to good symmetrical peak. So, this mobile phase was used for the proposed study. Run time was selected to be 8.0min because analyze gave peak around 3.158min and also to reduce the total run time. The percent recovery was found to be 98.0-102 was linear and precise over the same range. Both system and method precision were found to be accurate and well within range. The analytical method was found linearity over the range of 10-50µg/ml of the Darolutamide target concentration. The analytical passed both robustness and ruggedness tests. On both cases, relative standard deviation was well satisfactory.

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